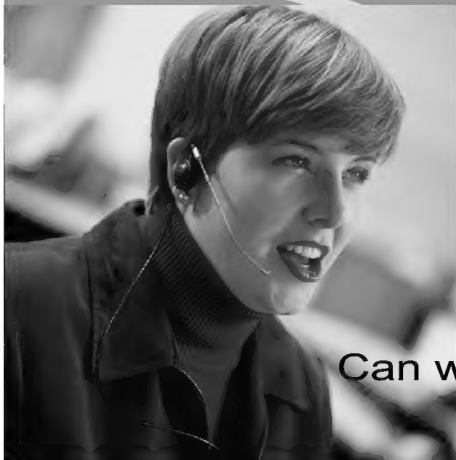


MODEL WC12923  
WC24423  
WC36723  
WC48523  
WC60323  
WC72423

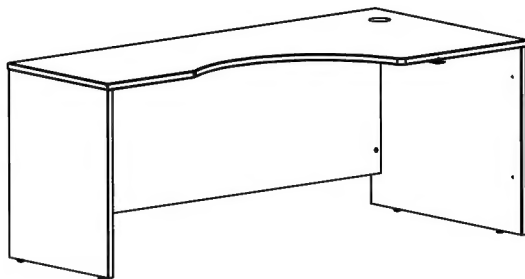


Can we help you ?

THE BUSH FURNITURE

*difference*

- QUALITY
- INNOVATION
- SERVICE
- VALUE



**Bush**<sup>®</sup>  
BUSINESS FURNITURE

***Thank you** for purchasing this Bush Business Furniture product. We trust that you will be completely satisfied with your product for many years to come. Bush Business Furniture products are backed by a 10 year warranty and crafted with today's styles in mind **for the way you live.***

***Gracias** por comprar este producto de Bush Business Furniture. Confiamos que usted estará completamente satisfecho con su mueble por muchos años. Productos de Bush Business Furniture tienen 10 años de garantía y son diseñados con los estilos de hoy en mente **para la manera que usted vive.***

***Merci** d'avoir acheté ce produit Furniture Business Bush. Nous comptons sur votre entière satisfaction avec votre produit au long des années à venir. Les produits furniture Business Bush sont garantis pour une période de 10 ans et sont conçus dans les styles d'aujourd'hui gardant à l'esprit **votre mode de vie.***

Sincerely,

*Paul Bush*

Paul Bush  
President, Bush Industries



**10**Year  
WARRANTY



M - F 7a.m. - 11p.m.  
Sat. 9a.m. - 5:30p.m.  
Sun. 9a.m. - 5:30p.m.  
(Except Holidays)

1-800-950-4782 USA/CANADA  
95-800-950-4782 MEXICO  
Se habla Español

Outside USA/ CANADA/ MEXICO:  
001-716-665-2510 Ext. 5900

Email us:

ConsumerService@BushIndustries.com



[www.bushfurniture.com](http://www.bushfurniture.com)

**10 Year**  
**WARRANTY**

IT'S AS EASY AS **1,2,3**

**Assembly tips:**

1. Read the instructions and become familiar with the parts.
2. To protect floors, assemble the furniture on the carton.
3. An assistant may be helpful.
4. Use of power tools is not recommended.

**Consejos de Ensamblaje:**

1. Lea las instrucciones y familiarícese con las partes.
2. Para proteger el piso, ensamble el mueble en el cartón.
3. Un asistente puede serle útil.
4. El uso de herramientas electricas no se recomienda.

**Assemblage:**

1. Lisez les instructions et familiarisez-vous avec les pièces.
2. Afin de protéger vos sols, assemblez votre meuble sur un carton.
3. Il sera peut-être utile de vous faire aider.
4. L'utilisation d'outils électriques n'est par recommandée.

## CONSUMER SERVICE

### YOU CAN DEPEND ON

*Questions? Operators are standing by at our TOLL FREE help line to assist you with assembly, and if necessary, quickly replace damaged/missing parts. Assistance is available all day every day. Simply have your store receipt, instruction manual, and part number/description ready when you call our TOLL FREE help line. It's that easy.*

### Servicio al consumidor en que usted puede depender

*¿Preguntas? Operadores estan listos en nuestra LINEA DE ASISTENCIA GRATUITA para ayudarle con ensamblaje y si sea necesario reemplazo rápido de partes dañadas o que falten. Asistencia está disponible todo el día todos los días. Simplemente tenga listo su recibo de la tienda, la hoja de instrucciones, y número de parte/descripción cuando llame nuestra LINEA DE ASISTENCIA GRATUITA. Es así de fácil.*

### Vous pouvez compter sur notre service clientèle

*des Questions? Nos opérateurs se tiennent à votre disposition, veuillez contacter notre NUMERO GRATUIT D'ASSISTANCE CLIENTS, où l'on vous portera assistance dans votre assemblage, et si nécessaire, pour le remplacement des pièces défectueuses ou manquantes. Cette assistance est disponible 24/24 et 7/7 jours. Quand vous appelez le NUMERO GRATUIT D'ASSISTANCE CLIENTS, veuillez simplement avoir à portée de main votre ticket d'achat, le manuel d'instructions et les références du modèle. C'est aussi simple que cela.*



## WARNING

This product is designed and intended for use with computer, fax, and printer equipment only. Improper loading with television or other heavy equipment could cause instability, tip over, and/or serious injury.

Este producto esta diseñado solamente para el uso con computadores, faxes, e impresoras. Inapropiado uso al poner televisores u otro equipo pesado puede causar inestabilidad, rodamiento, y/o herida (golpes) serios.

Ce produit est uniquement conçu pour une utilisation avec un ordinateur, un télécopieur, ou une imprimante. Un chargement incorrect avec une télévision ou autre matériel lourd peut le rendre instable ou le renverser, et peut vous causer des endommagements sérieux.



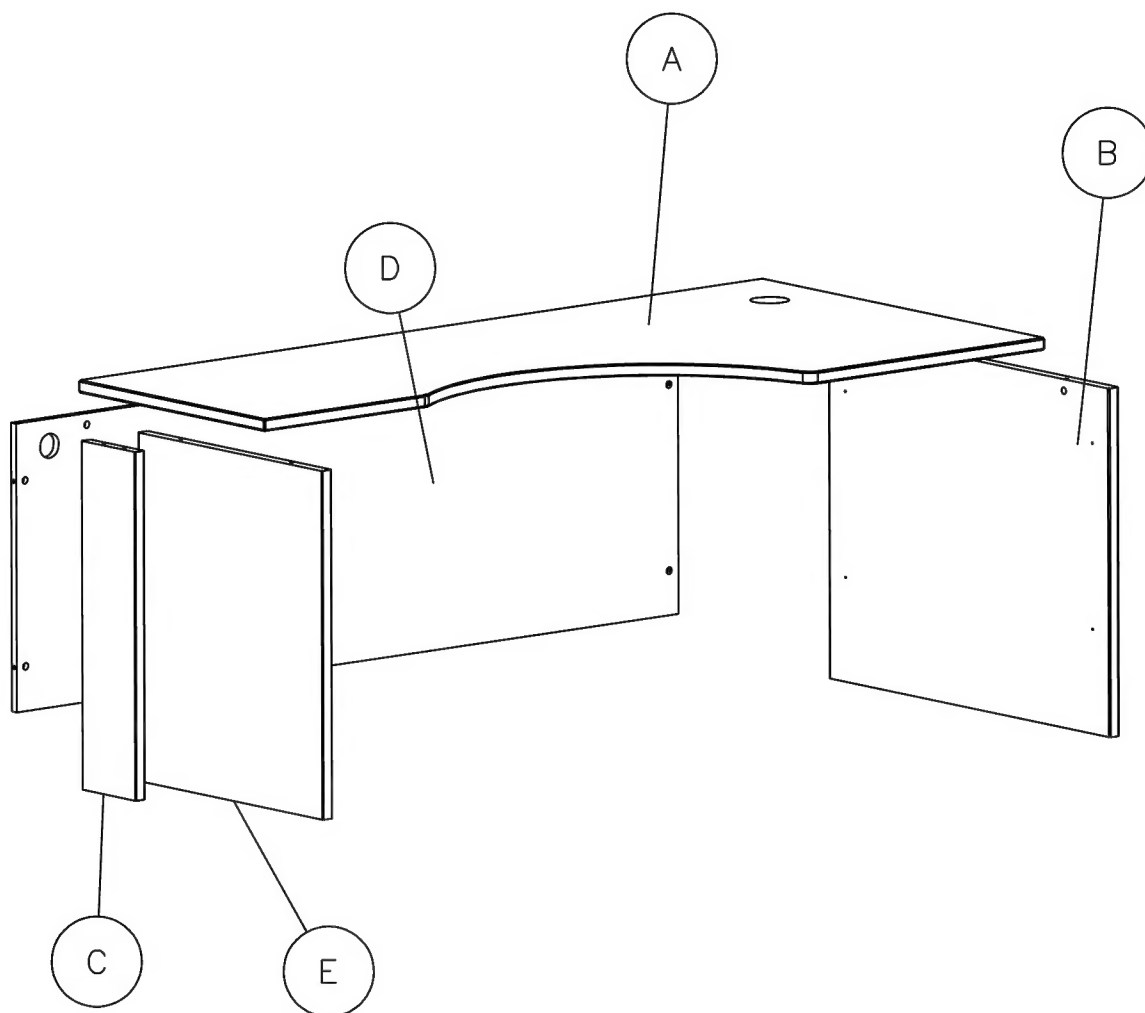
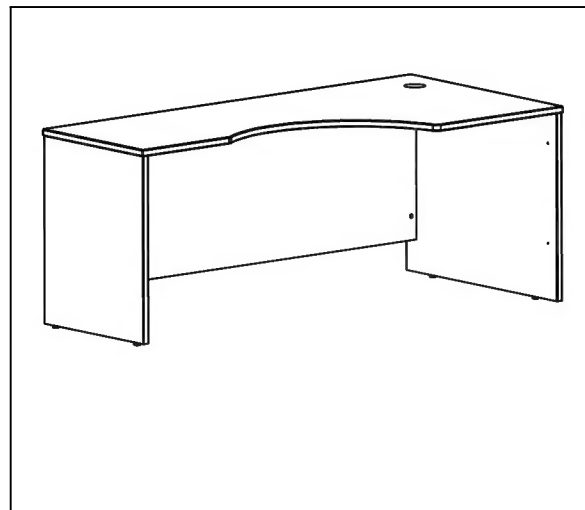
## WARNING

Do not move unit when loaded. Doing so could cause instability, product collapse, tip over, and/or serious injury.

No mueva la unidad cuando esté cargada. Hacerlo puede causar inestabilidad, que el producto se derrumbe, que se la caiga encima y/o heridas (golpes) serias.

Ne pas déplacer l'unité lorsqu'elle est chargée. Faire ainsi peut causer l'instabilité, l'effondrement ou le renversement du meuble et/ou des endommagements sérieux.

# EXPLODED VIEW



?

1

•

8

0

0

•

9

5

0

•

4

7

8

2

## WC12923

A	[1]	W127773
B	[1]	W127774
C	[1]	W127725
D	[1]	W127775
E	[1]	W127727

## WC24423

A	[1]	W129231
B	[1]	W129230
C	[1]	W92869
D	[1]	W129133
E	[1]	W129132

## WC36723

A	[1]	W127779
B	[1]	W127780
C	[1]	W127730
D	[1]	W127781
E	[1]	W127732

## WC48523

A	[1]	W129234
B	[1]	W129230
C	[1]	W92869
D	[1]	W129133
E	[1]	W129132

## WC60323

A	[1]	W127785
B	[1]	W127786
C	[1]	W127735
D	[1]	W127787
E	[1]	W127737

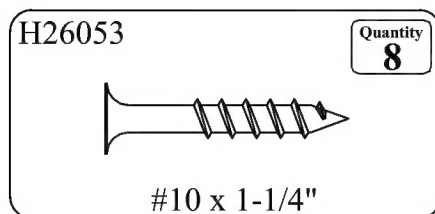
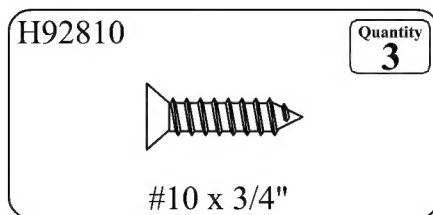
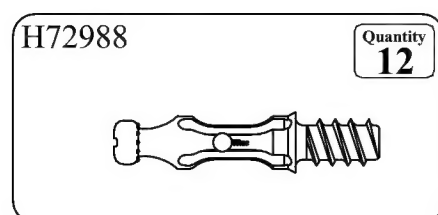
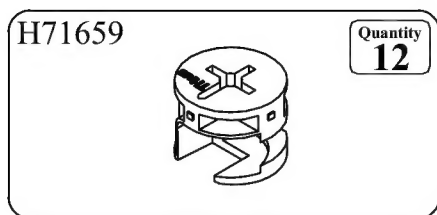
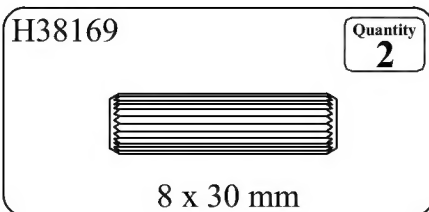
## WC72423

A	[1]	W129440
B	[1]	W129230
C	[1]	W92869
D	[1]	W129133
E	[1]	W129132

?

1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

# FASTENER LIST



?

1

·

8

0

0

·

9

5

0

·

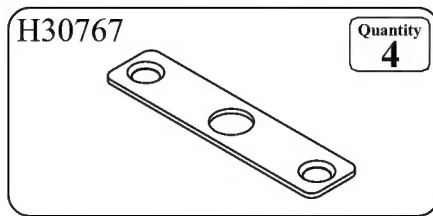
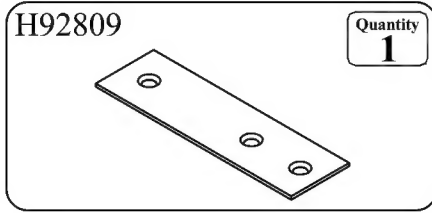
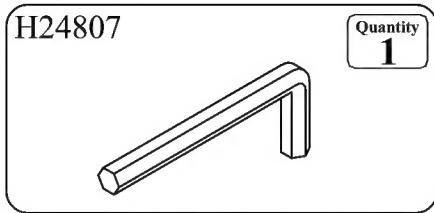
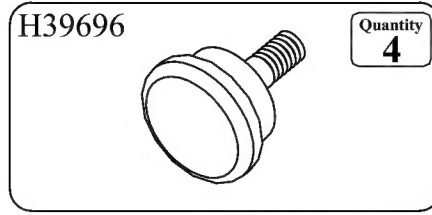
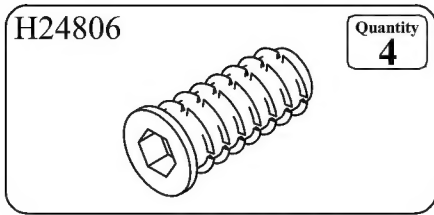
4

7

8

2

# HARDWARE LIST



?

1

.

8

0

0

.

9

5

0

.

4

7





8





2




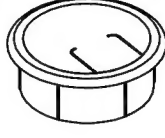



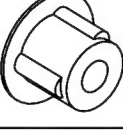


# MODEL SPECIFIC HARDWARE

?  
1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

WC12923			
H73621	Quantity 11	H63904	Quantity 4
			
H84026	Quantity 1	H107354	Quantity 2
			

WC36723			
H107306	Quantity 11	H107309	Quantity 4
			
H84026	Quantity 1	H107354	Quantity 2
			

WC60323			
H87676	Quantity 11	H100012	Quantity 4
			
H127791	Quantity 1	H107716	Quantity 2
			

WC24423		WC48523	WC72423
H92521	Quantity 11	H92523	Quantity 4
			
H84026	Quantity 1	H107716	Quantity 2
			

Choose desired configuration.  
Choisir la configuration deseada.  
Choisir la configuration souhaitée.

1

WC60326

WC60336

WC60346

WC72426

WC72436

WC72446

WC12926

WC12936

WC12946

WC24426

WC24436

WC24446

WC36726

WC36736

WC36746

WC48526

WC48536

WC48546

WC12923

WC24423

WC36723

WC48523

WC60323

WC72423

Go to step 2.

Proceda al paso #2.

Allez à l'étape 2.

WC12923

WC24423

WC36723

WC48523

WC60323

WC72423

Go to step 9.

Proceda al paso #9.

Allez à l'étape 9.

WC12923

WC24423

WC36723

WC48523

WC60323

WC72423

WC12924

WC12926

WC24424

WC24426

WC36724

WC36726

WC48524

WC48526

WC60324

WC60326

WC72424

WC72426

Go to step 9.

Proceda al paso #9.

Allez a l'étape 9.

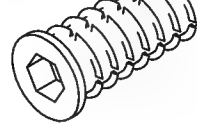
?  
1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

2

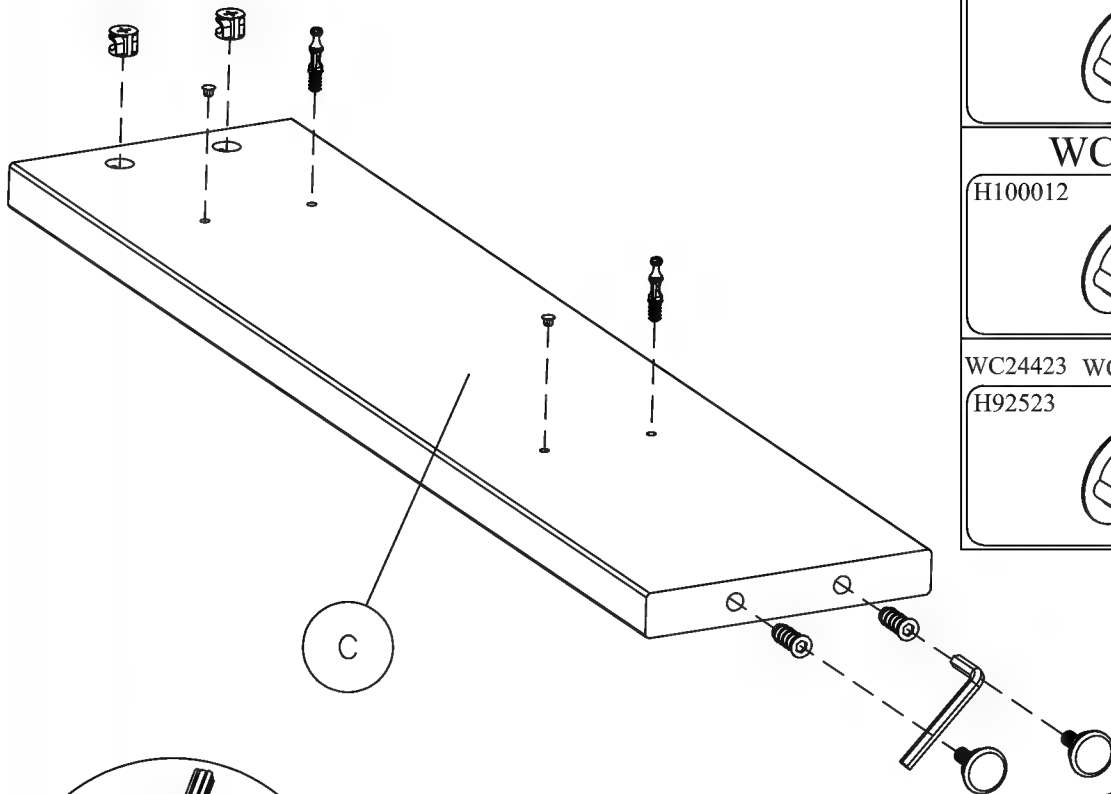
H72988  [ 2 ]





H39696  [ 2 ]

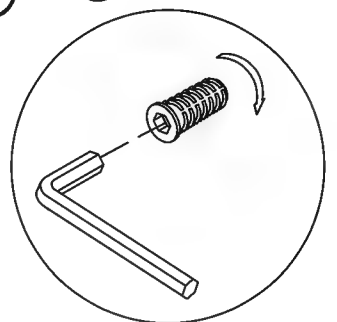
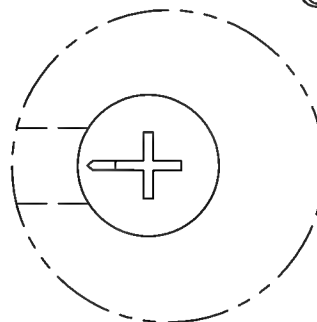
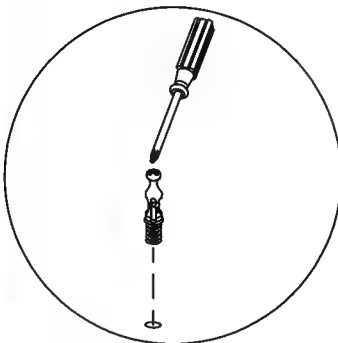
H71659  [ 2 ]

H24806  [ 2 ]

H24807  [ 1 ]



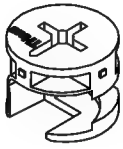
WC12923		
H63904		Quantity 2
WC36723		
H107309		Quantity 2
WC60323		
H100012		Quantity 2
WC24423 WC48523 WC72423		
H92523		Quantity 2



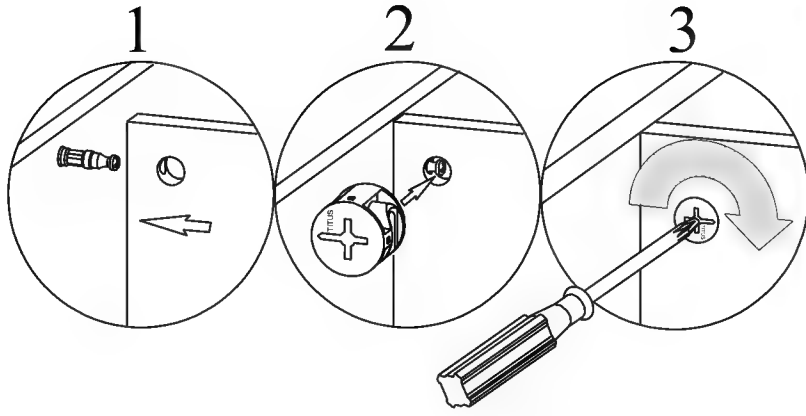
?

1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

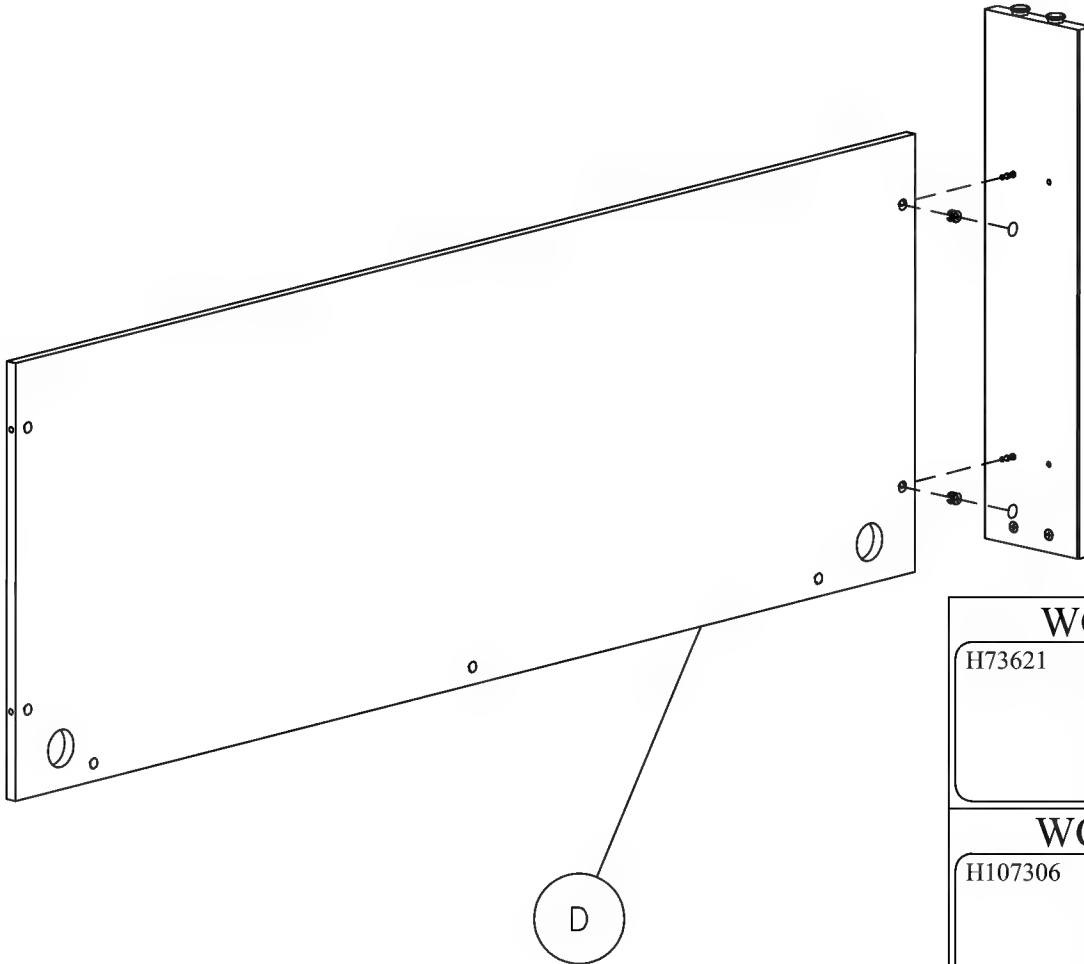
H71659



[ 2 ]



3

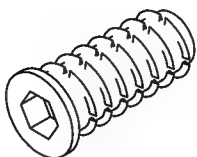



WC12923		
H73621		Quantity 2
WC36723		
H107306		Quantity 2
WC60323		
H87676		Quantity 2
WC24423 WC48523 WC72423		
H92521		Quantity 2

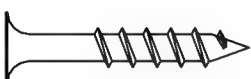
?  
1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

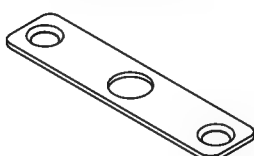
4

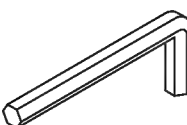
H72988  [ 2 ]

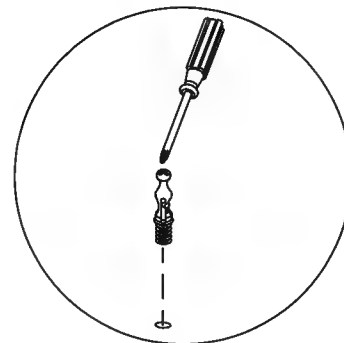
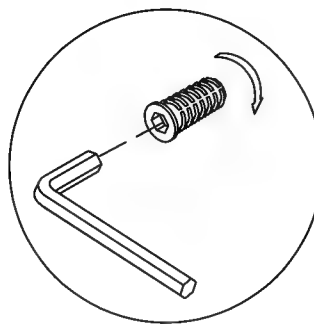
H24806  [ 2 ]





H39696  [ 2 ]

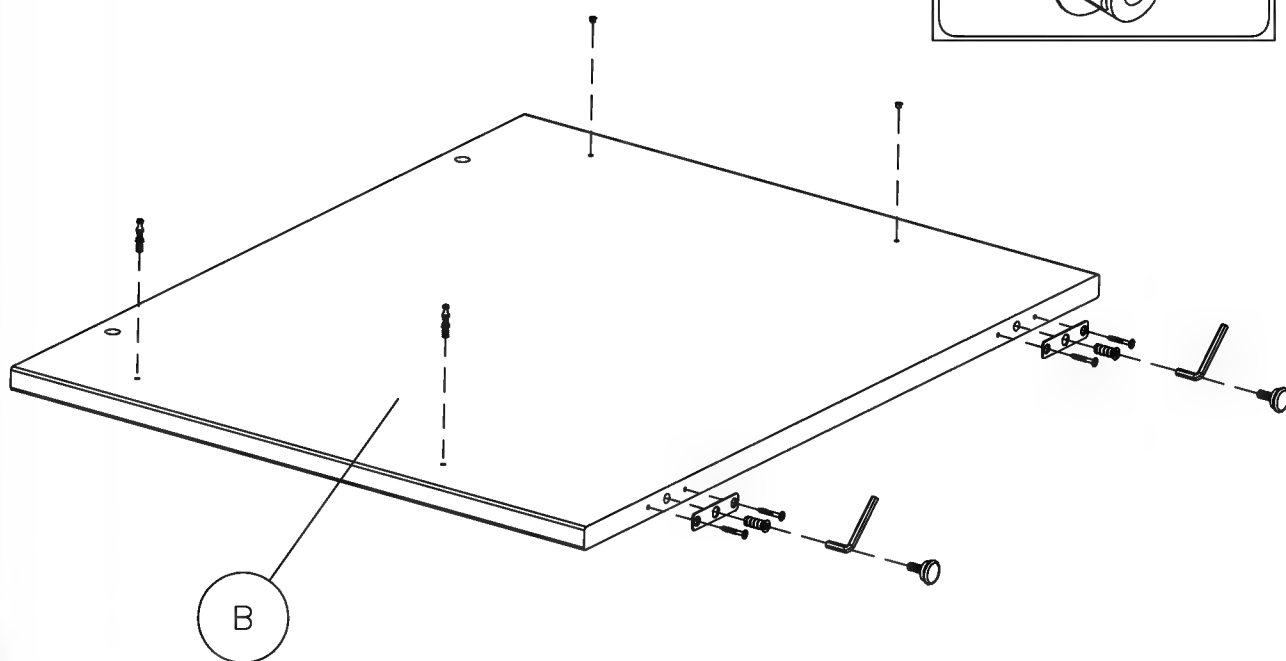
H26053  [ 4 ]

H30767  [ 2 ]

H24807  [ 1 ]



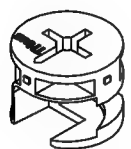
WC12923		
H63904		Quantity 2
WC36723		
H107309		Quantity 2
WC60323		
H100012		Quantity 2
WC24423	WC48523	WC72423
H92523		Quantity 2



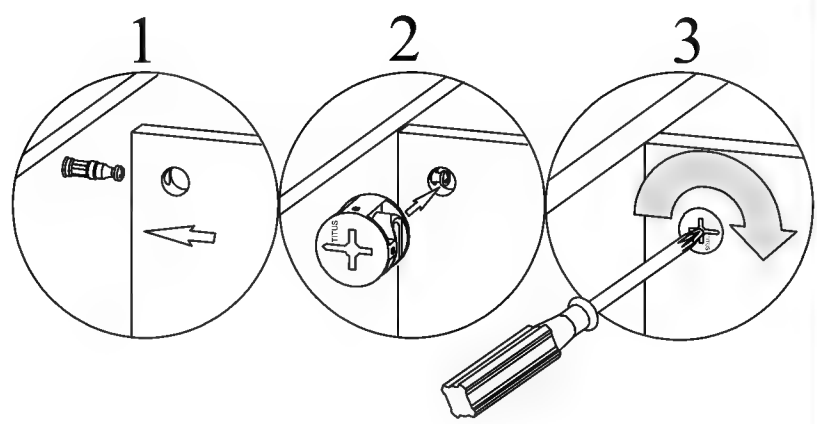
?

1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

H71659

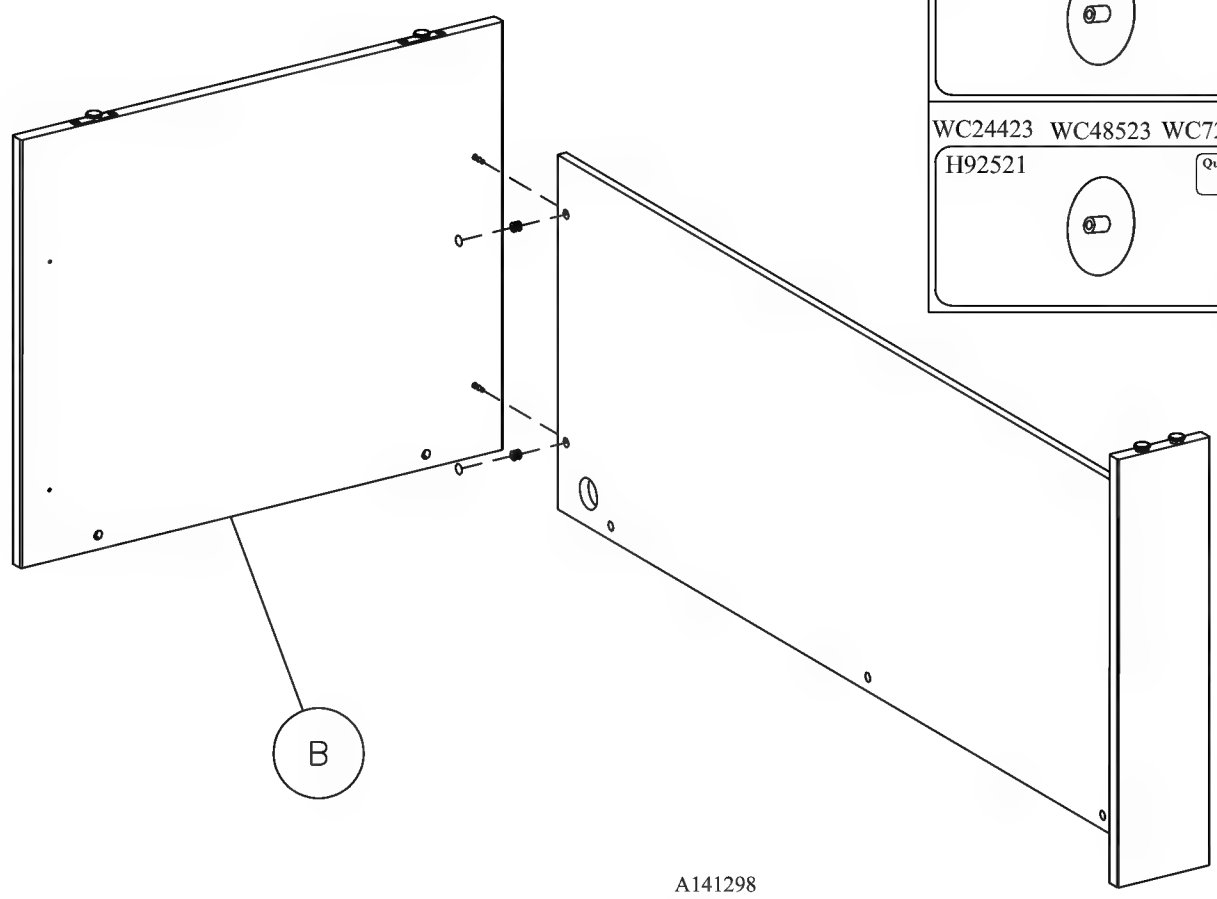


[ 2 ]



5

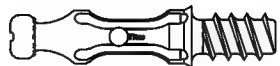
WC12923		
H73621		Quantity 2
WC36723		
H107306		Quantity 2
WC60323		
H87676		Quantity 2
WC24423 WC48523 WC72423		
H92521		Quantity 2



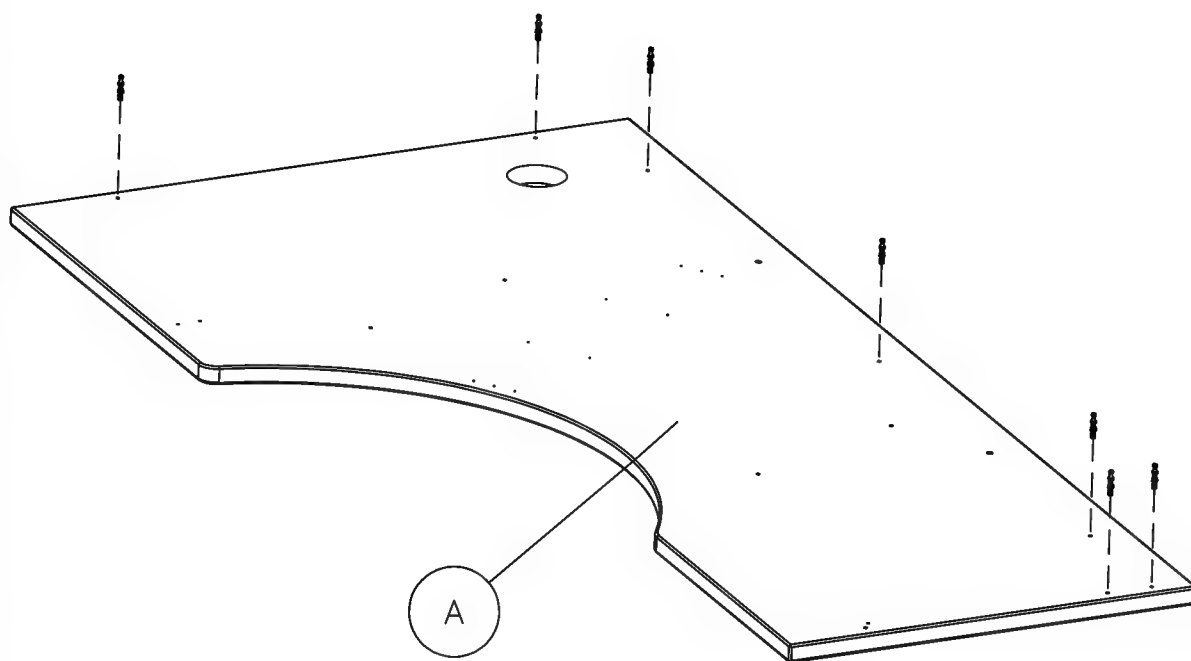
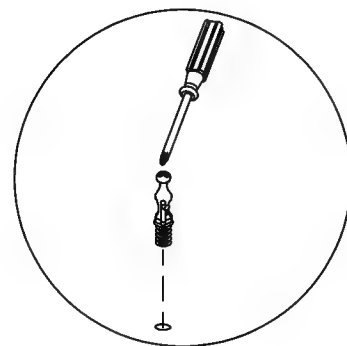
?  
1  
·  
8  
0  
0  
·  
9  
5  
0  
·  
4  
7  
8  
2

6

H72988



[ 7 ]



?

1

•

8

0

0

•

9

5

0

•

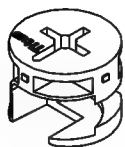
4

7

8

2

H71659

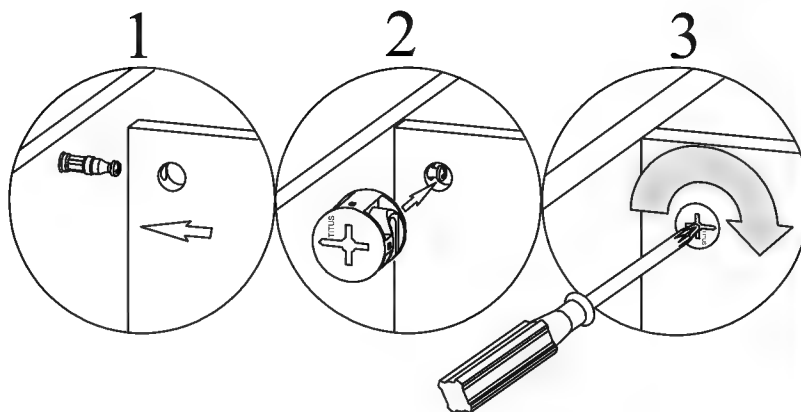


[ 5 ]

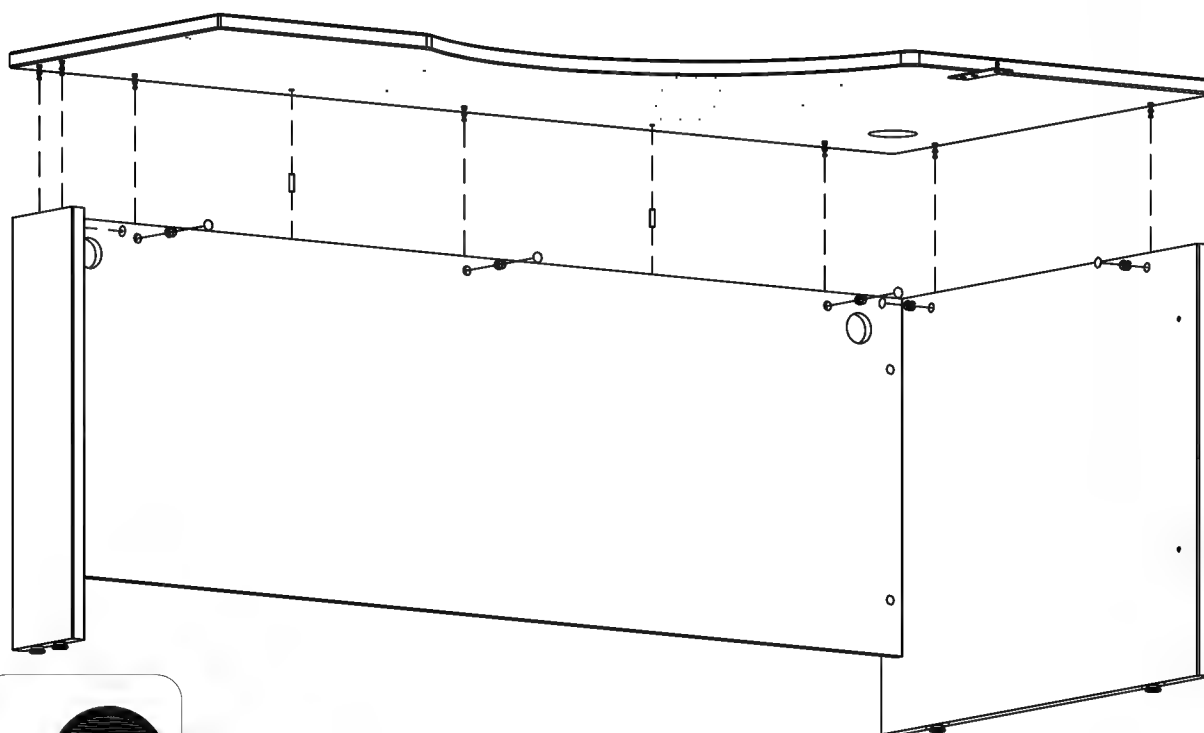
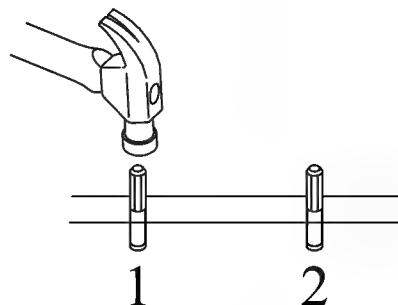
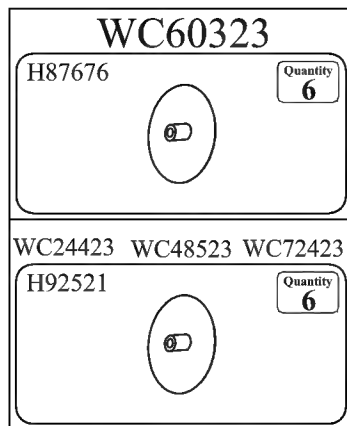
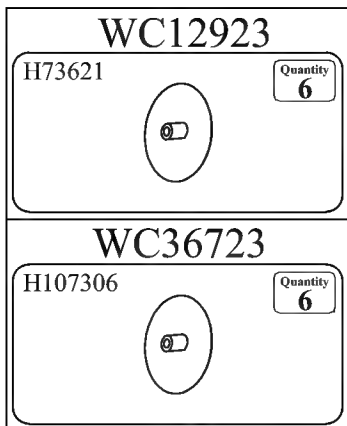
H38169



[ 2 ]



7



An assistant is required.  
Es necesario un ayudante.  
Un assistant est nécessaire.

A141298

?

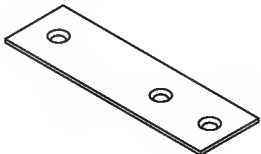
1  
·  
8  
0  
0  
·  
9  
5  
0  
·  
4  
7  
8  
2

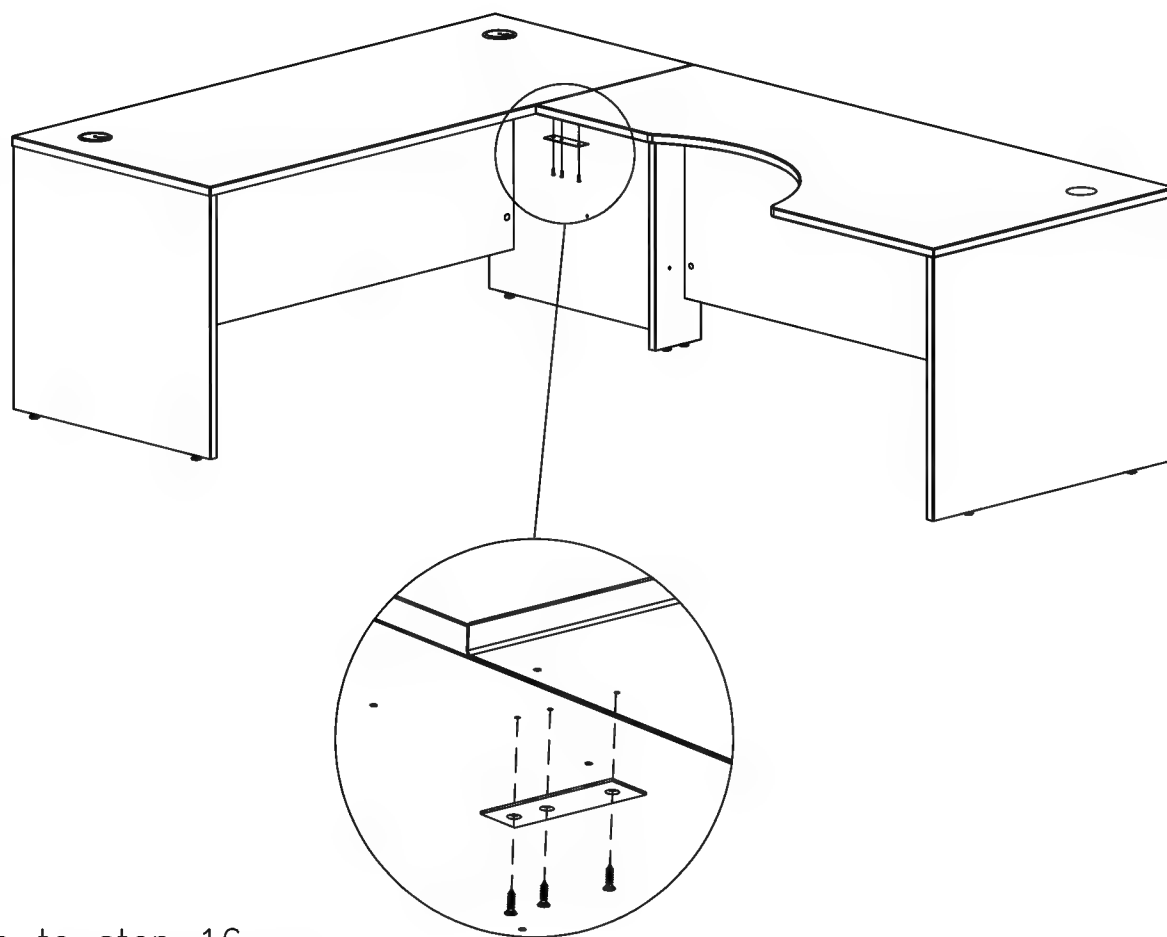
**Bush**  
BUSINESS FURNITURE



# 8

H92810  [3]

H92809  [1]

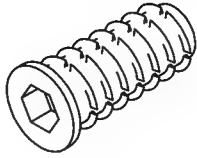


Go to step 16.  
 Proceda al paso #16  
 Allez a l'etape 16.  
 Machen Sie mit 16 weiter.

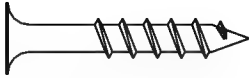
H72988 [ 2 ]



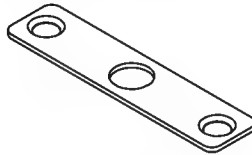
H24806 [ 2 ]



H26053 [ 4 ]



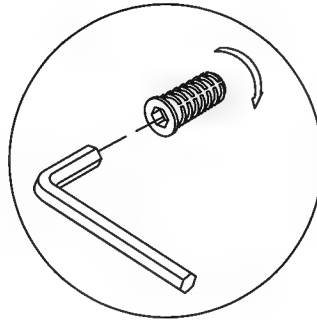
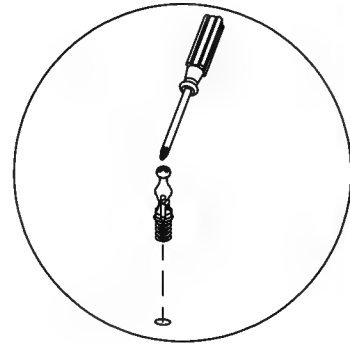
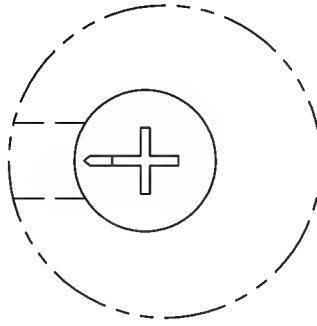
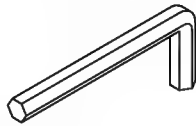
H30767 [ 2 ]



H39696 [ 2 ]



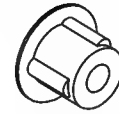
H24807 [ 1 ]



WC12923

H63904

Quantity  
2



WC36723

H107309

Quantity  
2



WC60323

H100012

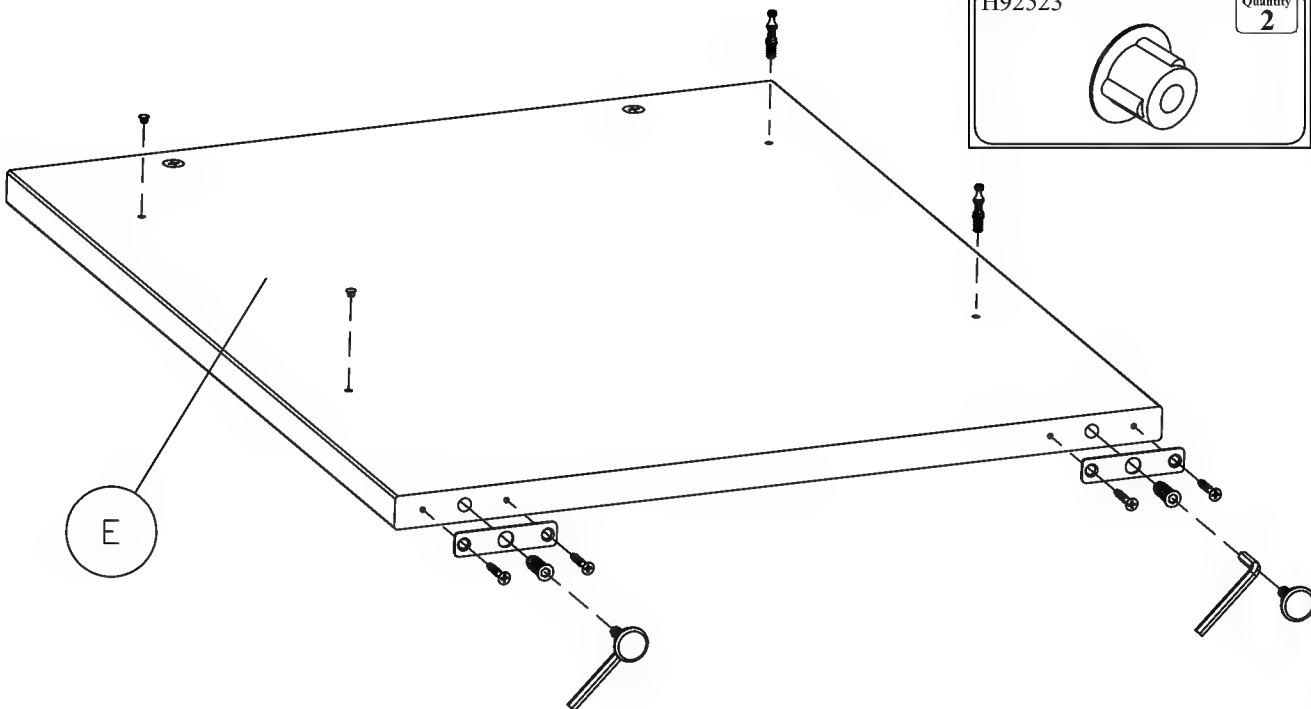
Quantity  
2

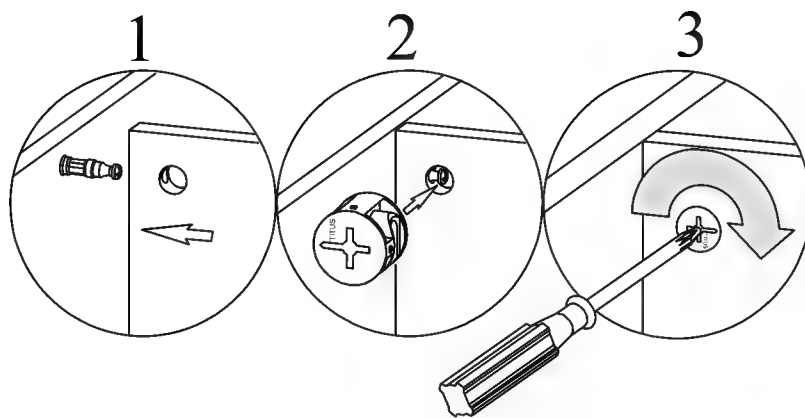
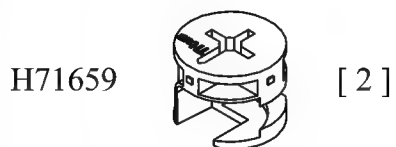


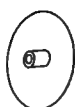
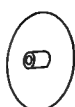
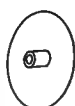

WC24423 WC48523 WC72423

H92523

Quantity  
2





WC12923		
H73621		Quantity 2
WC36723		
H107306		Quantity 2
WC60323		
H87676		Quantity 2
WC24423 WC48523 WC72423		
H92521		Quantity 2

?

1

.

8

0

0

.

9

5

0

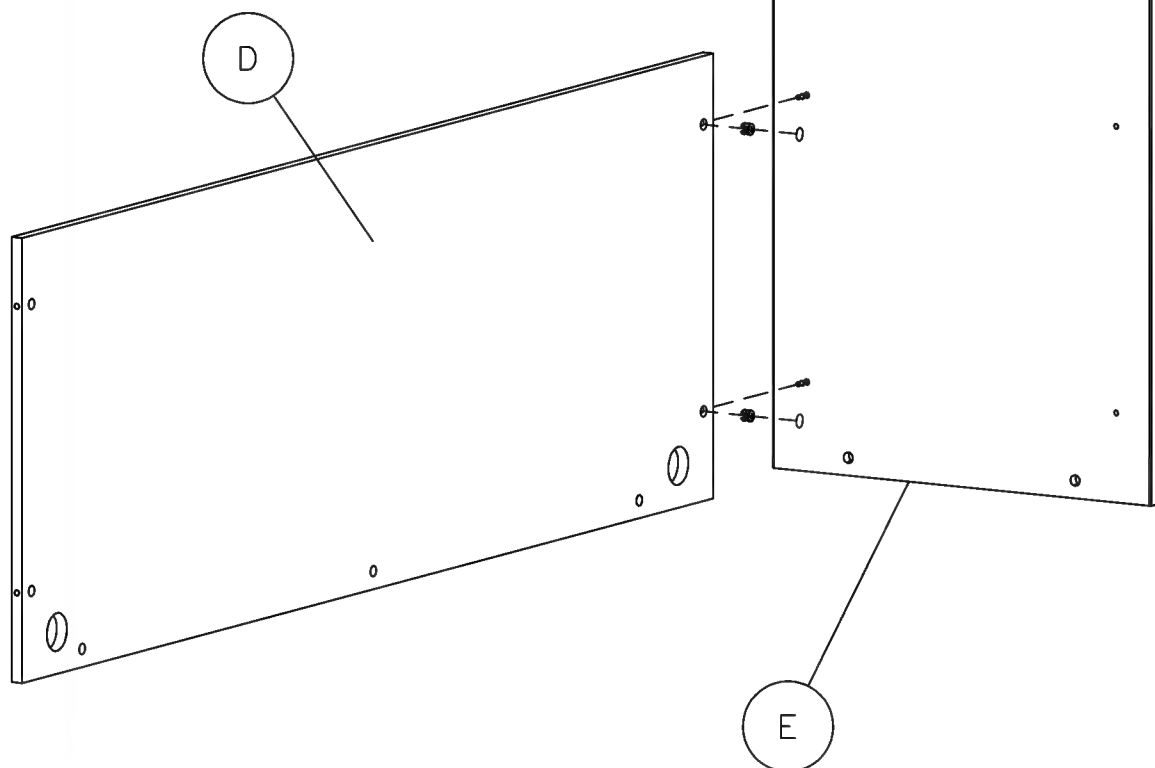
.

4

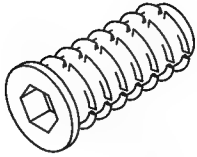
7

8

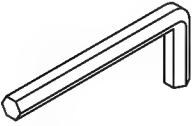
2



H24806 [ 2 ]



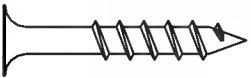
H24807 [ 1 ]



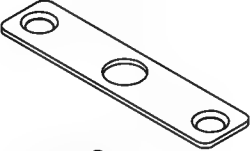
H72988 [ 2 ]




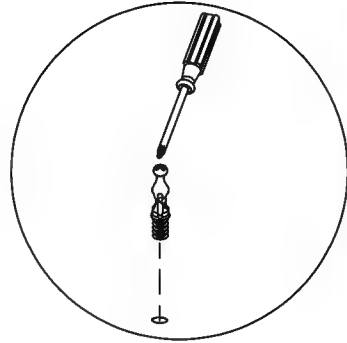
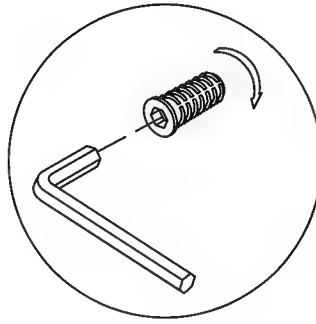
H26053 [ 4 ]



H30767 [ 2 ]



H39696 [ 2 ]

WC12923

H63904

Quantity  
2



WC36723

H107309

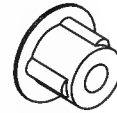
Quantity  
2



WC60323

H100012

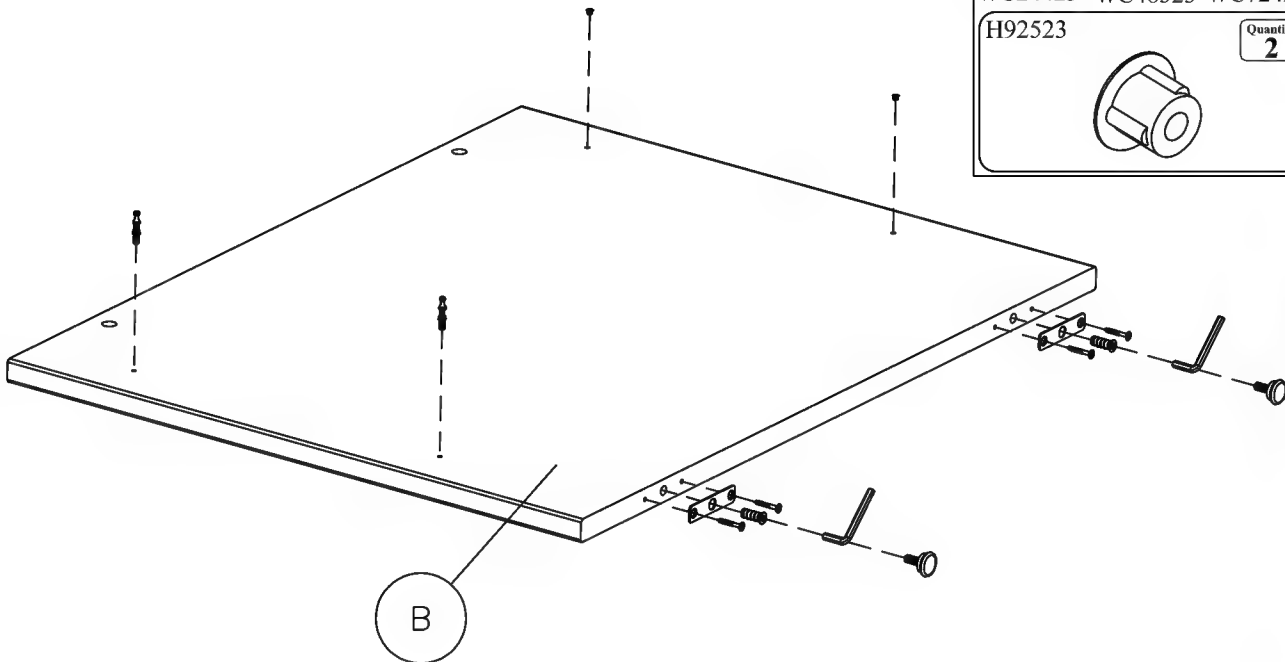
Quantity  
2



WC24423 WC48523 WC72423

H92523

Quantity  
2

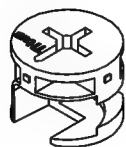


?

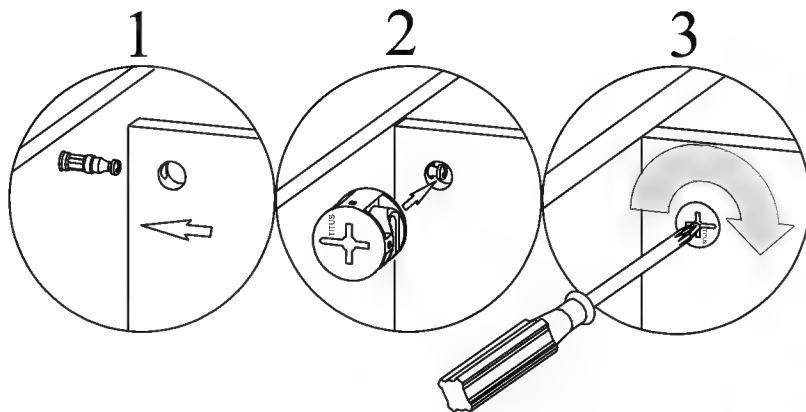
1  
·  
8  
0  
0  
·  
9  
5  
0  
·  
4  
7  
8  
2

# 12

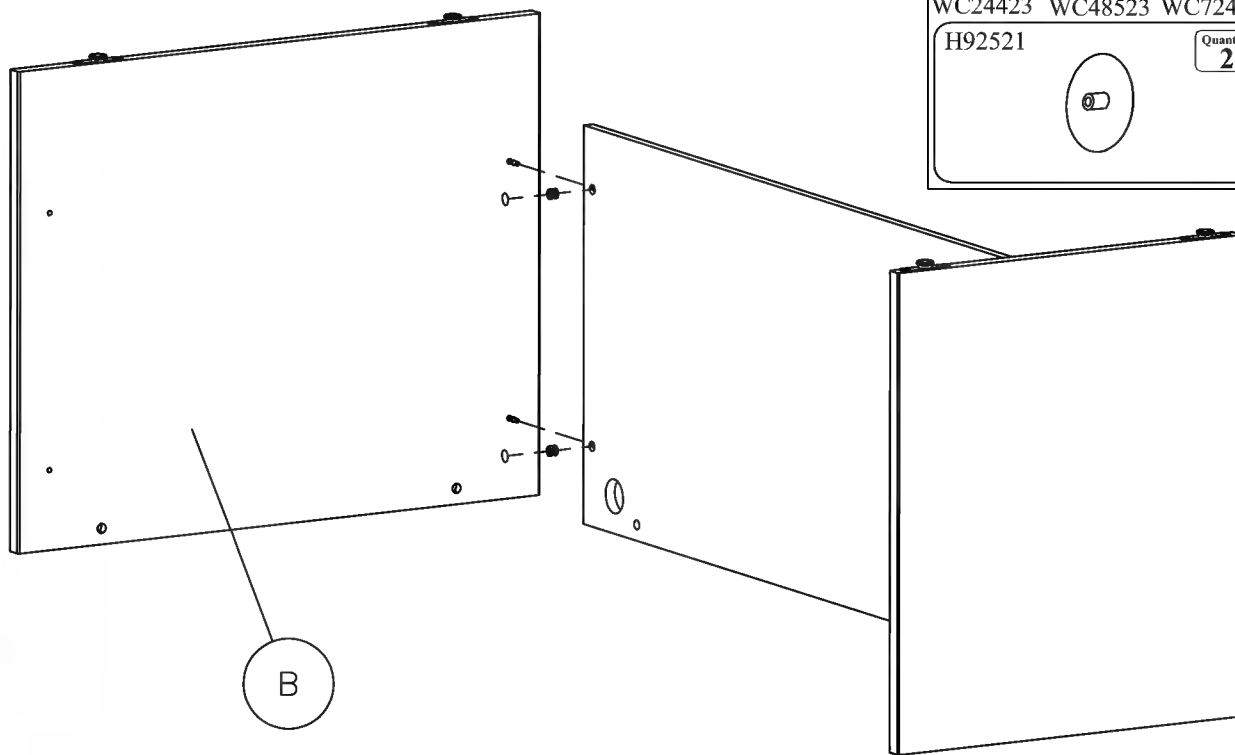
H71659



[ 2 ]

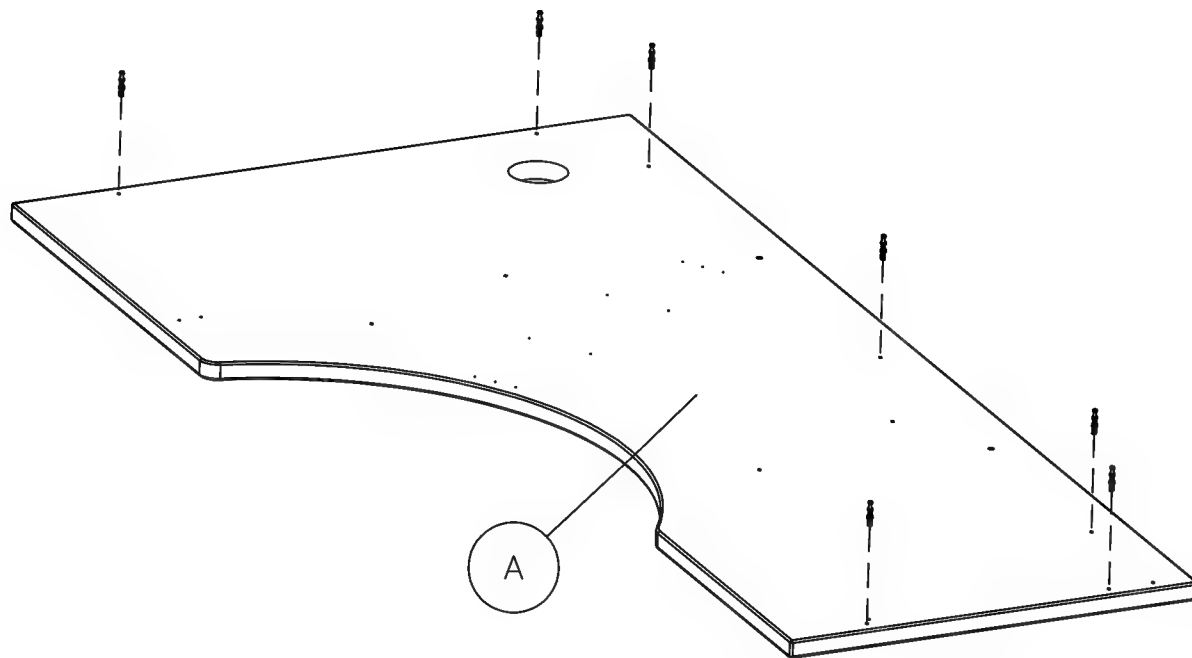
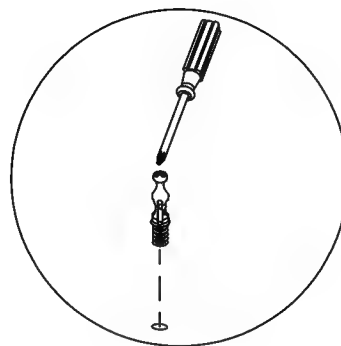
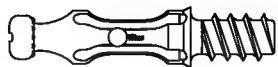


WC12923		
H73621		Quantity 2
WC36723		
H107306		Quantity 2
WC60323		
H87676		Quantity 2
WC24423 WC48523 WC72423		
H92521		Quantity 2



B

H72988 [ 7 ]



13

?

1

•

8

0

0

•

9

5

0

•

4

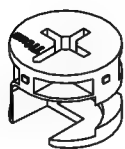
7

8

2

# 14

H71659

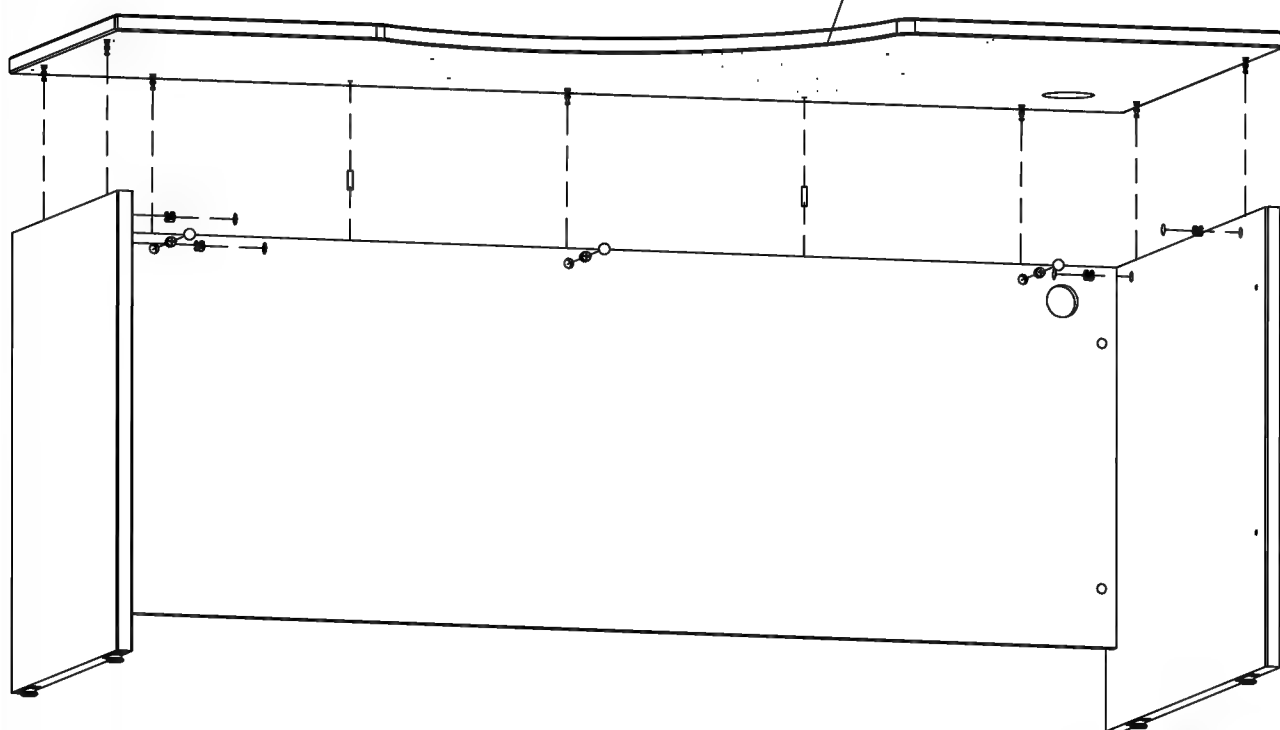
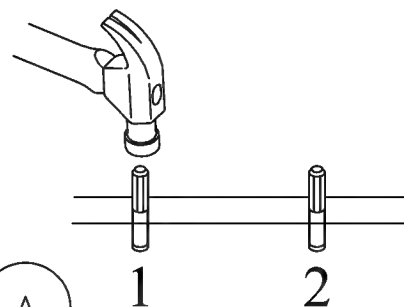
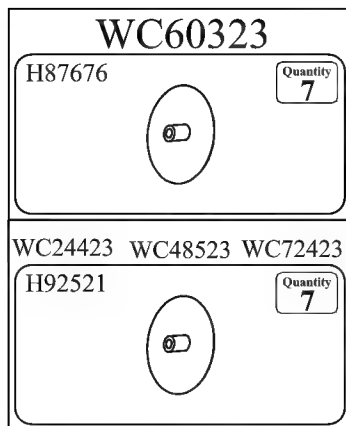
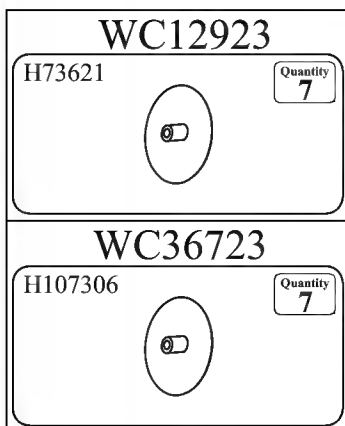
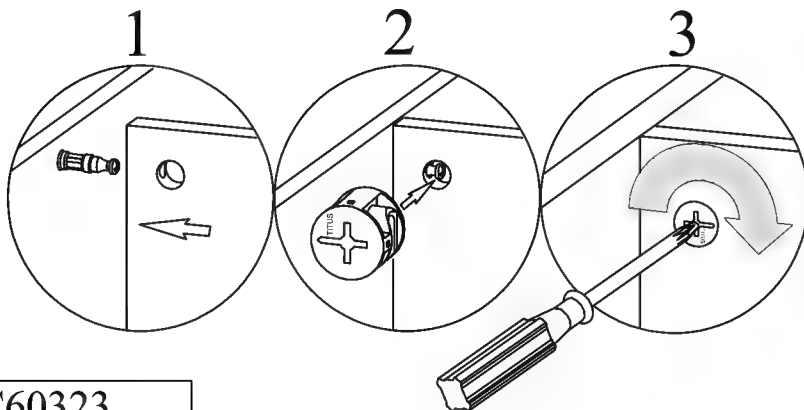


[ 7 ]

H38169



[ 2 ]



?

1

.

8

0

0

.

9

5

0

.

4

7

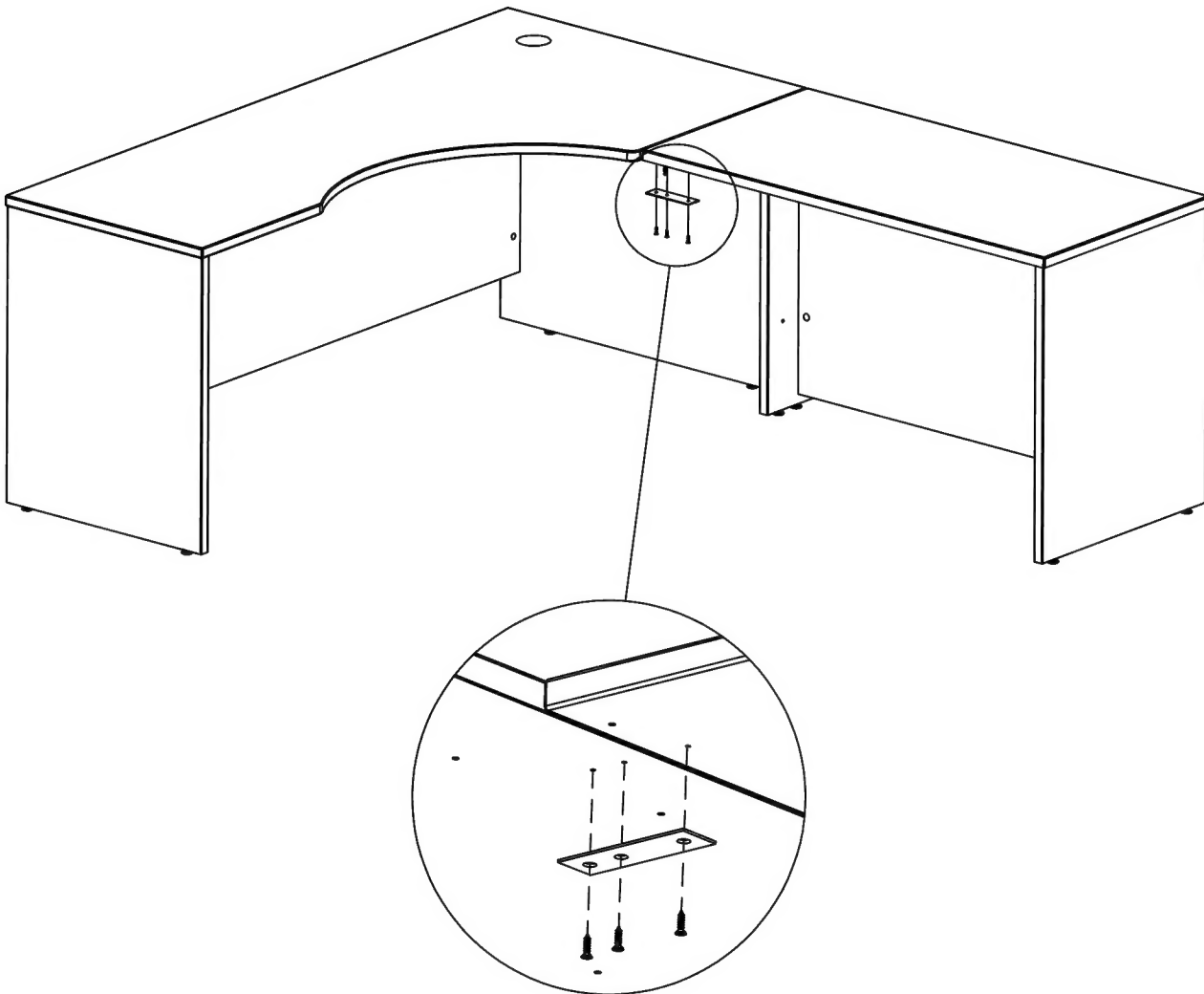
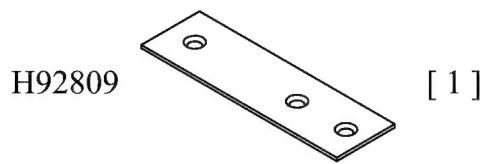
8

2

An assistant is required.  
Es necesario un ayudante.  
Un assistant est nécessaire.

A141298





?

1  
·  
8  
0  
0  
·  
9  
5  
0  
·  
4  
7  
8  
2



WC12923 WC36723  
WC24423 WC48523  
WC72423

H84026

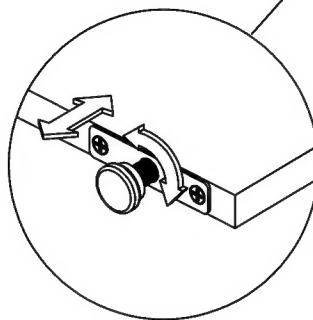
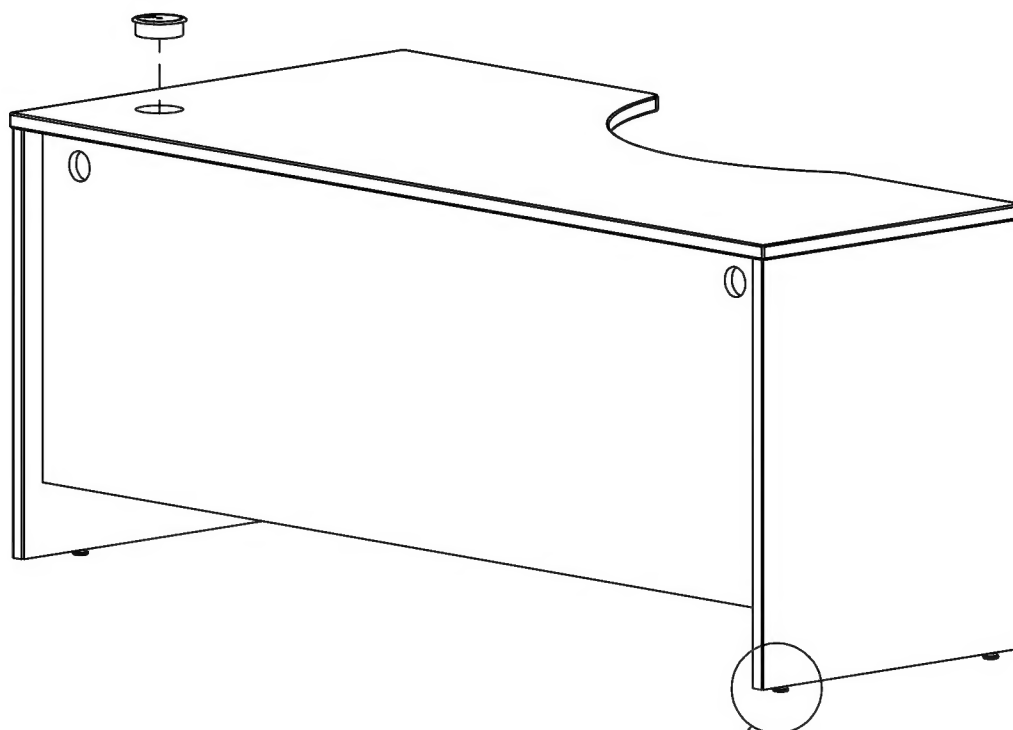
Quantity  
1



WC60323

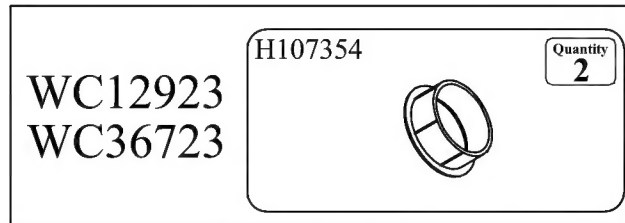
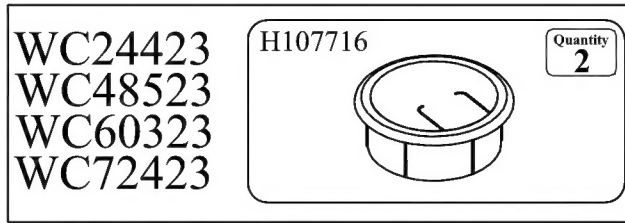
H127791

Quantity  
1

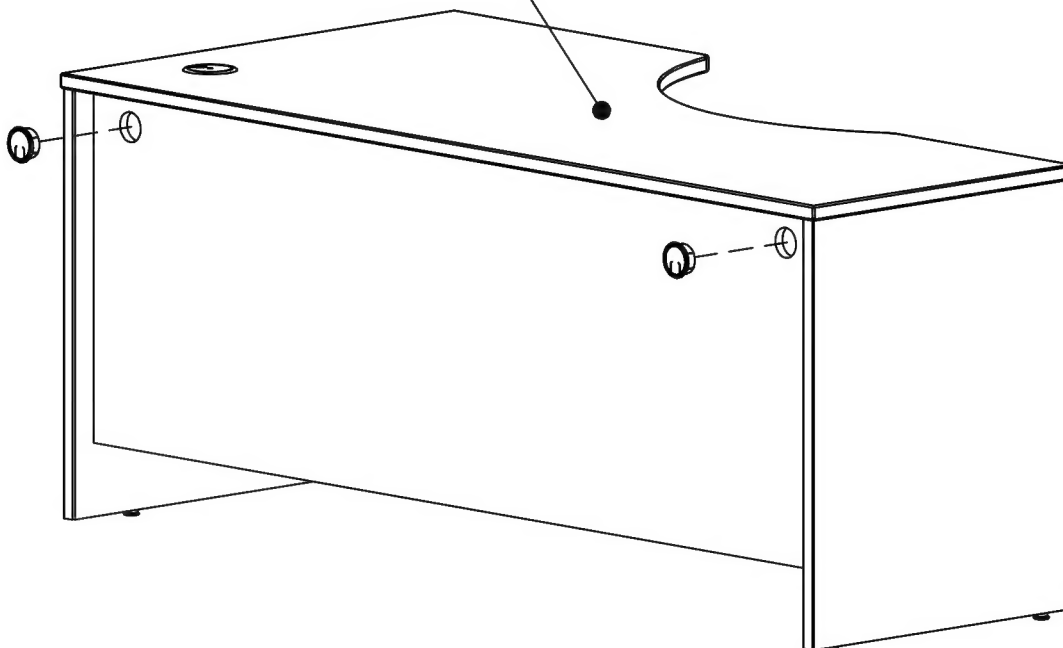


?

1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2



Maximum Weight: 200 Lbs.  
Peso Máximo: 200 Libras  
Poids Maximum: 90 kilogramme



?  
1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

?

1  
.  
8  
0  
0  
.  
9  
5  
0  
.  
4  
7  
8  
2

